concentration of approximately 415 micrograms of clarithromycin per milliliter.

(iii) Preparation of sample solution. Constitute as directed in the labeling. Accurately measure a representative portion of the suspension that contains about 1 to 2 grams of clarithromycin activity and, using approximately 330 milliliters of 0.067M potassium phosphate, dibasic, quantitatively transfer into a 1,000 milliliter volumetric flask containing approximately 50 milliliters of 0.067M potassium phosphate, dibasic. Shake for 30 minutes. Dilute to volume with methanol. Mix well and place in an ultrasonic bath for 30 minutes. Cool to room temperature and adjust to volume with methanol. Add a magnetic stirring bar and stir for 60 minutes. Allow excipients to settle and dilute an appropriate aliquot of the solution with mobile phase to obtain a solution containing 500 micrograms

Milligrams of clarithromycin per milliliter

clarithromycin activity per milliliter and mix well. Filter through a suitable filter capable of removing particulate matter 0.5 micron in diameter.

- (iv) System suitability requirements—(A) Tailing factor. The tailing factor (T) is satisfactory if it is not less than 1.0 and not greater than 1.7 for the clarithromycin peak.
- (B) *Efficiency of the column*. The efficiency (n) is satisfactory if it is greater than 2,100 theoretical plates for the clarithromycin peak.
- (C) Capacity factor. The capacity factor (k') is satisfactory if it is between 2.5 and 6 for the clarithromycin peak.
- (D) Coefficient of variation (relative standard deviation). The coefficient of variation ( $S_R$  in percent of three replicate injections) is satisfactory if it is not more than 2.0 percent.
- (v) *Calculations*. Calculate the clarithromycin content as follows:

 $\frac{A_{\rm U} \times P_{\rm S} \times {\rm D}}{A_{\rm S} \times V}$ 

where:

- $A_{\rm U}$  = Area of the clarithromycin peak in the chromatogram of the sample:
- A<sub>s</sub> = Area of the clarithromycin peak in the chromatogram of the clarithromycin working standard;
- $P_{\rm S}$  = Clarithromycin activity in the clarithromycin working standard solution in micrograms per milliliter:
- D = Dilution factor of the sample test solution; and
- V = Volume, in milliliters, of the portion of suspension taken.
- (2) Loss on drying. Proceed as directed in §436.200(a) of this chapter, using a sample weight of approximately 1 gram, weighing in a normal laboratory atmosphere.
- (3) pH. Proceed as directed in §436.202 of this chapter, using the suspension prepared as directed in the labeling. Stir the suspension for 10 minutes with the electrode immersed and record the pH.
- (4) *Identity*. Using the high-performance liquid chromatographic procedure

described in paragraph (b)(1) of this section, the retention times for the clarithromycin peak must be within 2 percent of the retention time for the peak of the reference standard.

[61 FR 34726, July 3, 1996]

## § 452.160 Azithromycin oral dosage forms.

## $\S 452.160a$ Azithromycin capsules.

(a) Requirements for certification—(1) Standards of identity, strength, quality, and purity. Azithromycin capsules are composed of azithromycin and one or more suitable and harmless diluents, disintegrants, lubricants, and wetting agents enclosed in a gelatin capsule. Each capsule contains azithromycin equivalent to 250 milligrams azithromycin. The azithromycin content is satisfactory if it is not less than 90 percent and not more than 110 percent of the number of milligrams of azithromycin that it is represented to contain. The moisture content of the capsules is not more than 5.0 percent. The capsules pass the dissolution test.